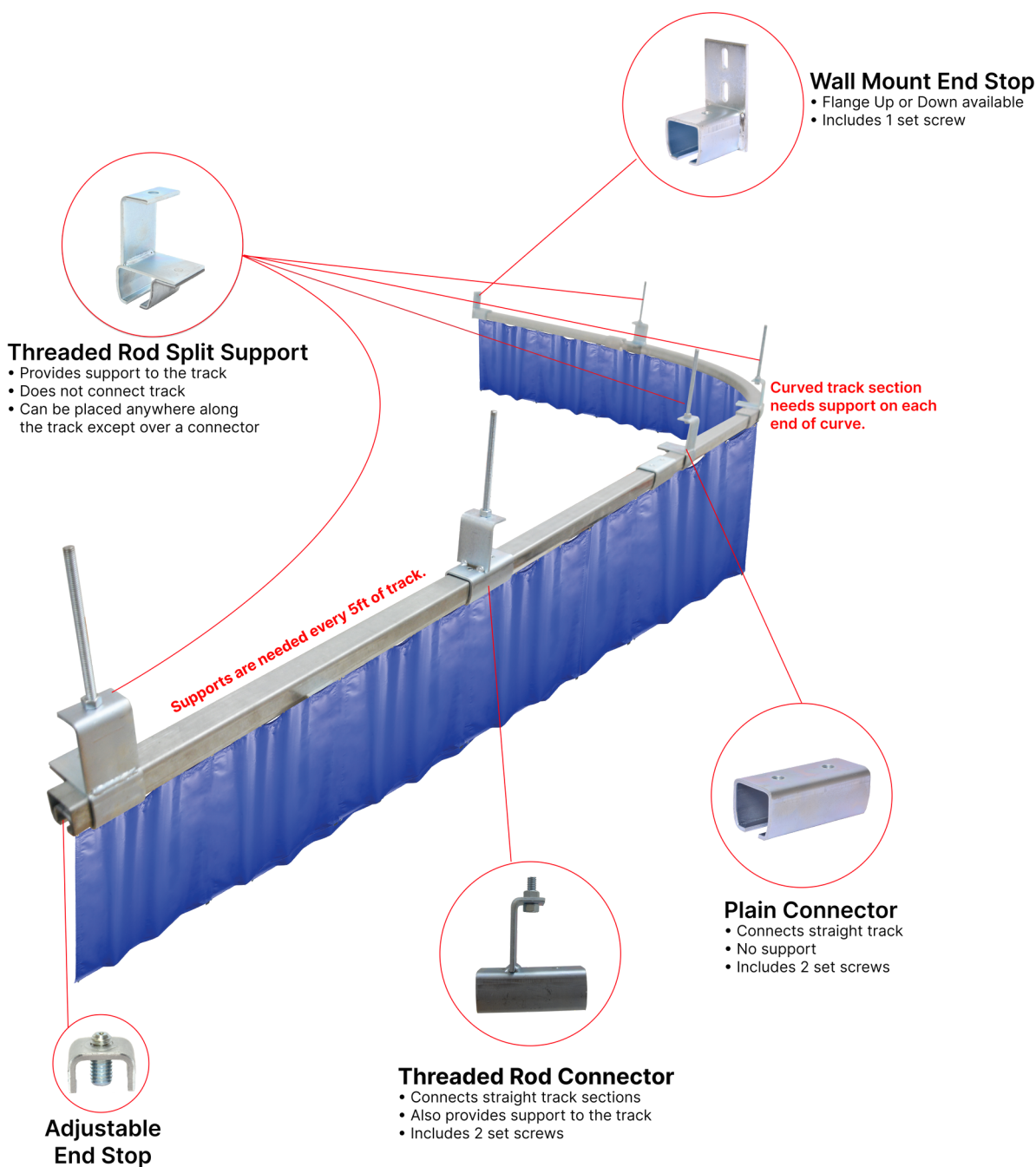


Some projects require **multiple** sets of **installation instructions**.

These installation instructions pertain to the **threaded rod track mounting system**. The hardware components required above the track, that attach to your existing building structure, **are not listed in these instructions**. Please refer to our **separate support hardware instructions**, which include a list of necessary hardware components to be used above the track if needed. **The supporting hardware is always installed first.**

Overall view of where to place the threaded rod track system components



IMPORTANT: If your project includes supporting hardware, install it **before** beginning these steps. Some projects require multiple sets of installation instructions.

INSTALLER TIP: Assemble Track Sections on the Ground

For easier installation, assemble your track system on the ground first, then raise it into position in small sections.

**1 Lay it out:**

Place the track and hardware parts in order on the ground beneath the installation area.

2 Connect sections first:

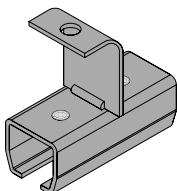
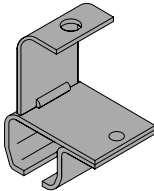
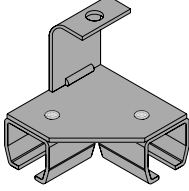
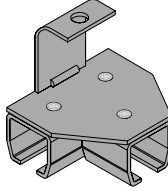
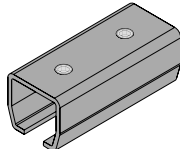
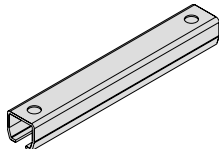
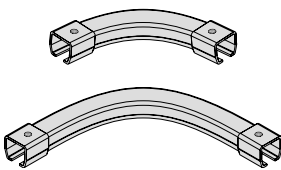
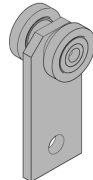
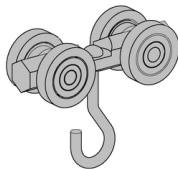
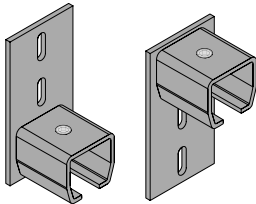
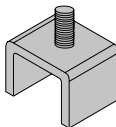
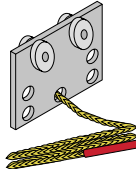
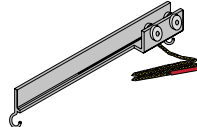
Begin connecting the track pieces before lifting them into place.

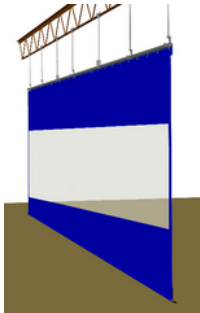
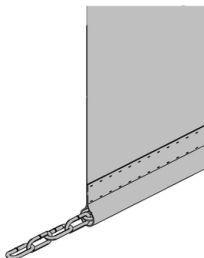
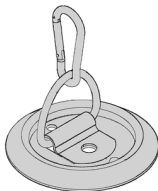
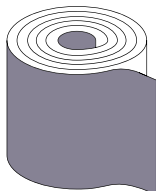
3 Use pliers if needed:

Place vice grip pliers approximately **4" from the end** of the track piece and gently compress the track. This narrows the track slightly and allows for smoother insertion into the connector.

 Installation Steps at a Glance**1** **Verify Parts****2** **Set Track Height****3** **Plan Connectors & Supports****4** **Attach to Structure****5** **Load Trolleys****6** **Secure & Tighten****7** **Hang Curtains**

- STEP 1**
- Compare the parts that you received with the packing list.
 - To obtain a visual reference for the parts listed on your packing list, refer to the parts listed on this components list.

Threaded Rod Connector	Threaded Rod Split Support	Threaded Rod Corner Connector	Threaded Rod T-Connector	Plain Connector
				
2x set screws included P/N: THRC-K83	P/N: THRS-K84	2x set screws included P/N: THRA-K85	3x set screws included P/N: THRT-K86	P/N: PC-K38
Qty.:	Qty.:	Qty.:	Qty.:	Qty.:
Set Screw	Straight Track	Curved Track	Roller	Steel Roller With Plate
				
All set screws come in one package	TR-K10 for 2' TR-K11 for 4' TR-K12 for 5'	45° - P/N: 45P-K27 90° - P/N: 90P-K25 2x set screws included	Nylon - P/N: NY-K42 Steel - P/N: SR-K44	P/N: SR-P
Qty.:	Qty.:	Qty.:	Qty.:	Qty.:
4 Wheel Trolley w/ Steel Rollers	Wall Mount End Stop	Adjustable End Stop	Pull Rope Trolley w/ Steel Rollers	Overlap Trolley w/ Steel Rollers
				
P/N: SR4W-1	Flange Up P/N: WMESU-K33 Flange Down P/N: WMESD-K32	P/N: ESA-K31A	4ft Rope - P/N: PRT-K80 10ft Rope - P/N: PRT-K10	4ft Rope - P/N: OLT-K70 10ft Rope - P/N: OLT-10
Qty.:	Qty.:	Qty.:	Qty.:	Qty.:

Curtain/Panels	Valance	Chain Weighted Bottom	Floor Sweep	
	 Velcro attaches to the side of the track	 Sewn into the hem	 Velcro attached to the bottom hem	
Qty.:	Qty.:	Qty.:	Qty.:	
Wall Attachment Strip	D-Ring	Curtain Tie-Back	Adhesive Velcro	6" Wide Vinyl Tape
 Wall attachment strip	 D-Ring with Carabiner	 Curtain Tie-Back	 Color - Black or White 1" or 2" wide	 Color - Royal Blue, Gray, Black, or White. Comes on a roll or 4' long strips
Qty.:	Qty.:	Qty.:	Qty.:	Qty.:

Space for notes:

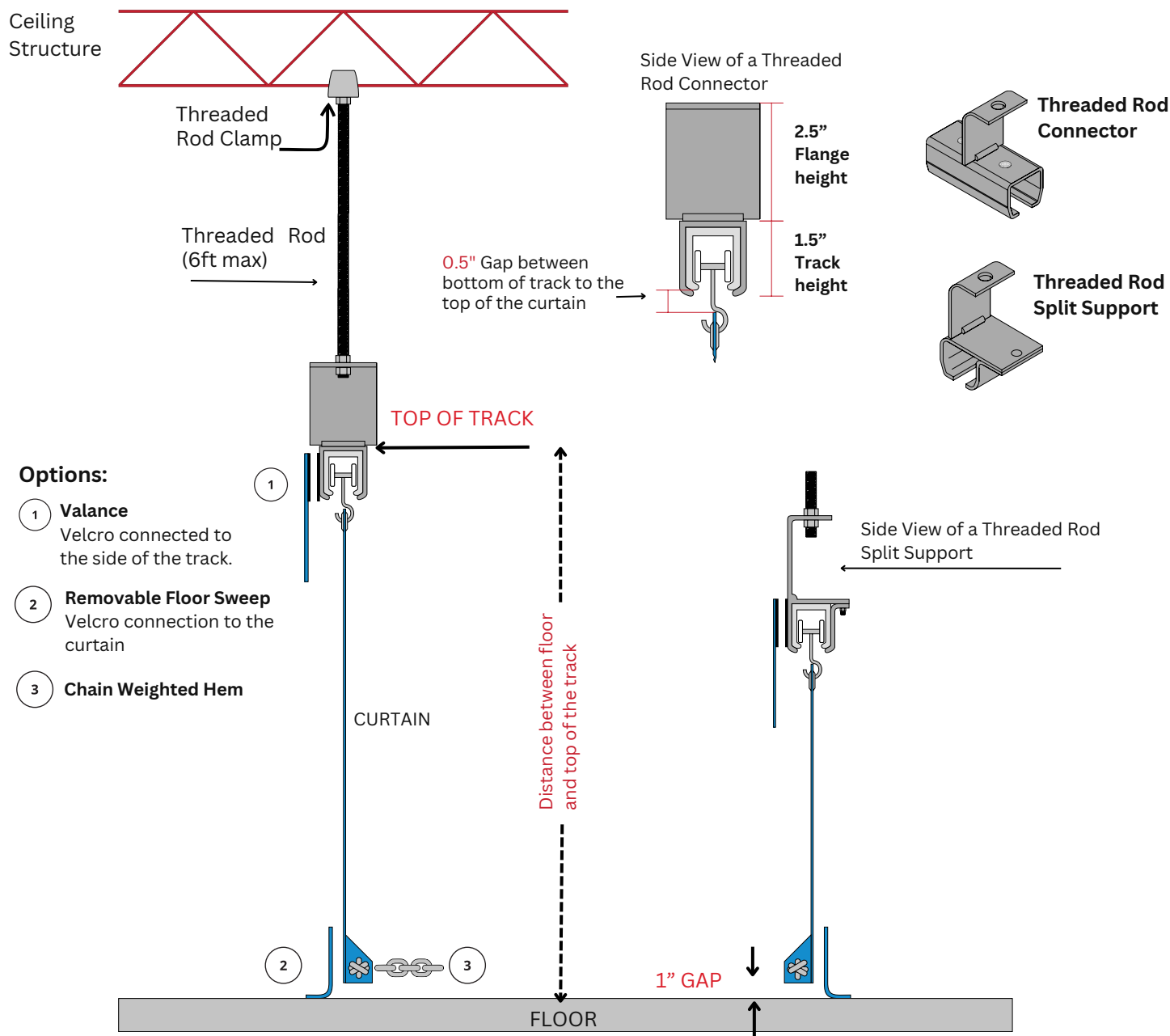
First, install the supporting hardware. See **additional** supporting hardware installation instructions.

The image below provides an overall side elevation view.

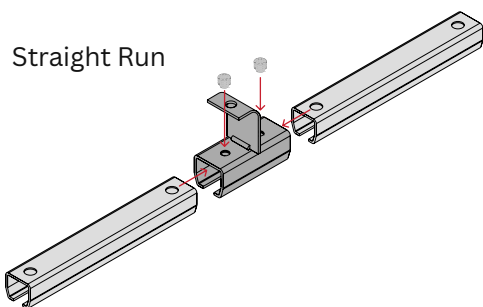
STEP 2 Make sure the track is mounted at the correct height for the bottom edge of the curtain to hang 1" above the floor. If you ordered a floor sweep, about 2" of the sweep should sit on the floor.

IMPORTANT NOTE: The **TOP OF THE TRACK** has to be mounted at ____ft. ____in. off of the floor.

This dimension is also located atop your quotation. Make sure that the track is leveled.



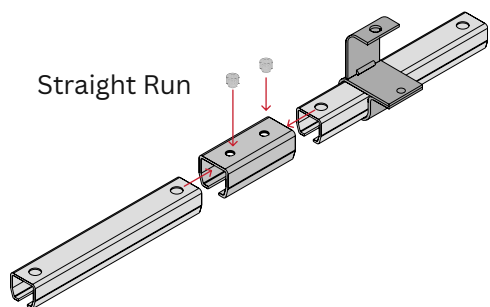
STEP 3 Determining where to use connectors, plain connectors and split supports.



Threaded Rod Connector

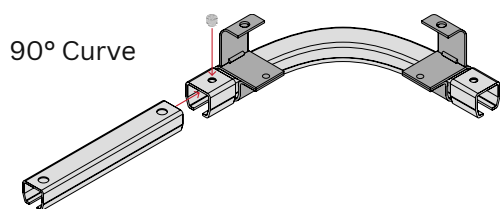
Connects two pieces of track together and provides a flange to support the connection from above.

Only used if there is an existing structure **directly above** the flange. The connection **must be supported** from above.



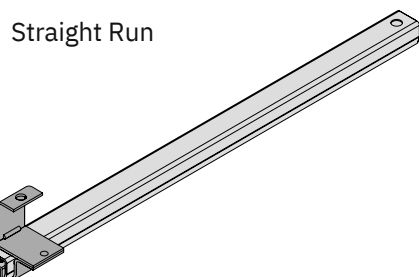
Plain Connector with Threaded Rod Split Support

If your track connection is not directly below your existing ceiling structure, use a plain connector to connect the track. Place a split support along the track where you have an anchoring point for support. The split support can be placed anywhere along the track except directly on top of a plain connector. Support the track every 5 feet.



Threaded Rod Split Support with 90° or 45° Track Curve

The curves have connectors welded onto each end. No additional connectors are needed. To support the curve, place a split support next to each connector and support from above.



Threaded Rod Split Support

If the track section does not run into a wall or you do not want to drill into your wall to mount a wall mount end stop, use a split support to support the end of the track. This is only possible if you have an anchoring point above.

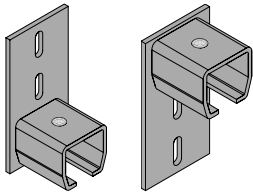
STEP 4 Track assembly to the supporting hardware

The **supporting hardware** always gets installed **before** the track system hardware. See additional instructions for **track supporting hardware**.

There are two ways to support the end of the track. Starting at one side:

- 1) Use a **wall mounted end stop** (flange up or down) if the track mounts to a wall
- 2) Use a **split support with an adjustable end stop** to support the track from above

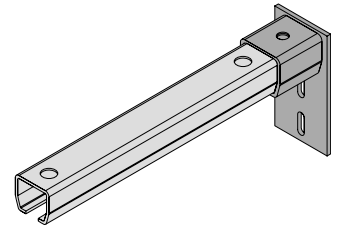
Wall Mount End Stop



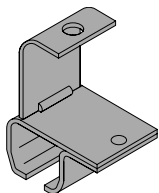
Flange Up - P/N: WMESU-K33

Flange Down - P/N: WMESD-K32

If you are using the **wall mount end stop**, don't forget to place the set screws into the small hole on the top of the end stop. The wall fasteners are not provided by AmCraft Mfg.

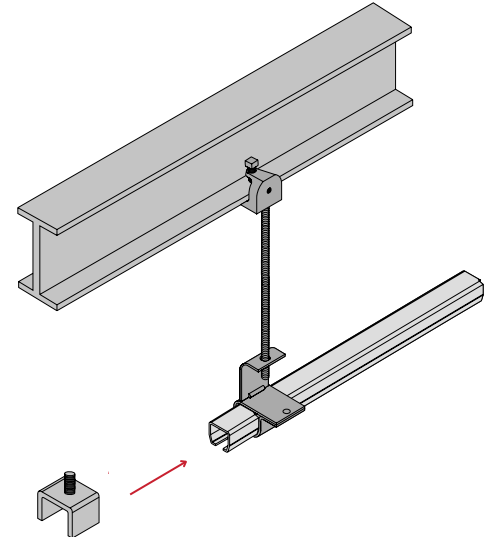


Threaded Rod Split Support



P/N: THRS-K84

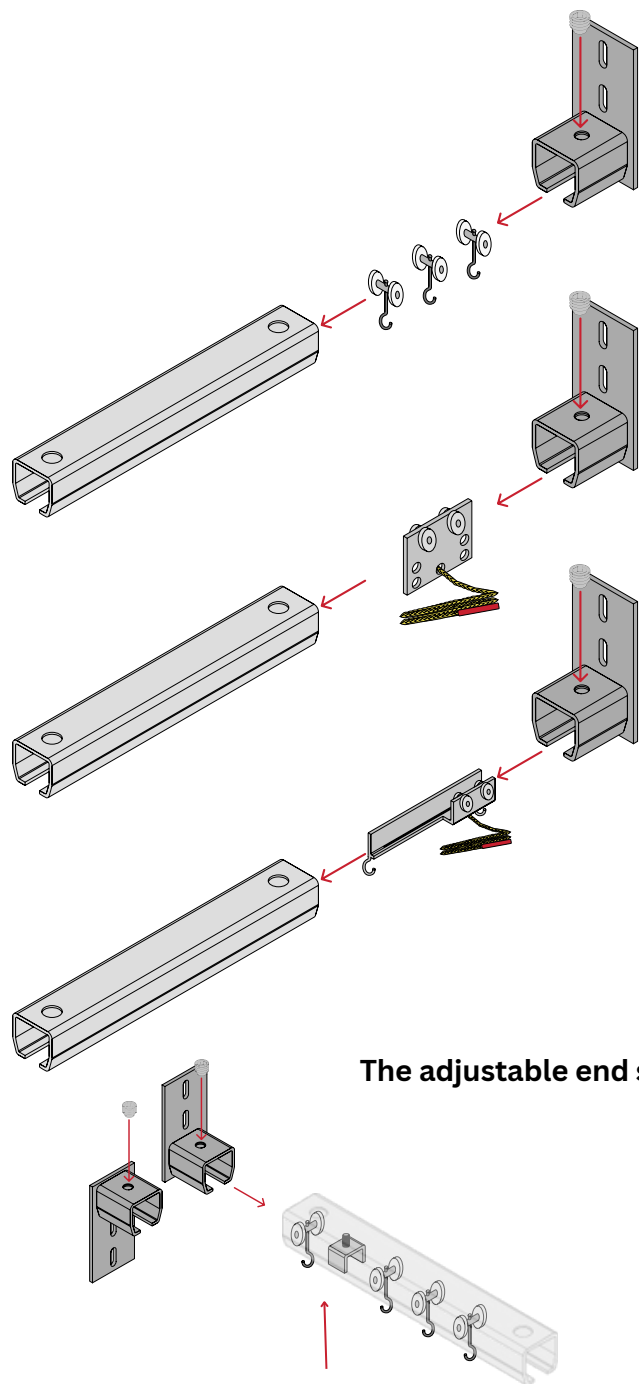
The second option to support the track end is to utilize a **threaded rod split support**. This method is only feasible if your building structure provides a point of connection above the split support to secure the track end from. If the track end does not mount to a wall and remains open, please insert an adjustable end stop to prevent the rollers from falling out of the track.



Important: Do not secure the **last track section yet!**

The rollers and end stops **must** be inserted **before** the track end is closed.
(See next page)

- STEP 5** Insert the trolleys and adjustable end stops into the track
Each grommet on the top edge of your curtain needs a trolley hook. Please insert the amount of trolleys needed to hang the curtain(s) from the track. (Be sure to consider special trolleys, as detailed below)



Insert the trolleys and set screw.

The pull rope trolley is connected to the curtain with 2 each nuts and bolts. The two bolts go through specially placed grommets on that end of the curtain.

Insert the overlap trolley. The overlap trolley has 2 hooks which need to be connected to **two grommets**.

It is important to place the overlap trolley on the **right hand side of the left curtain**. (Orientation is always standing **outside** of the enclosed area, looking at the **front** of the curtains.)

The adjustable end stops can be used in **two ways**.

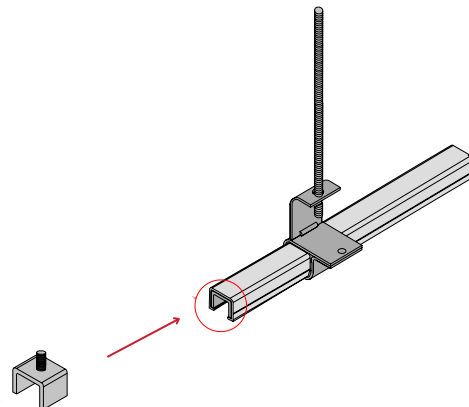
- 1)** To keep one side of a curtain stationary, place the end stop between the last and second to last trolley, effectively locking the last trolley in place and preventing movement of that edge (portion) of the curtain.

Adjustable End Stop
P/N: ESA-K31A



2) If the track does not mount to a wall, it is necessary to insert an adjustable end stop to prevent the rollers from falling out of the track.

Adjustable End Stop
P/N: ESA-K31A



STEP 6 Securing and Tightening

Now you can install the **last piece of track**.

Important:

Make sure all of the connections, nuts and bolts for the supporting and the track hardware are tightened. This ensures a **safe installation**.

STEP 7 Hang the Curtain(s)

Align and match the curtain(s) grommets with the appropriate trolley hooks. Make sure the front of the curtain faces outside of the enclosed area.

